



Lever Type Dial Indicators
Dial Test Indicators





Drastically Enhanced Durability, Sensitivity and Visibility

Lever Type Dial Indicator **Dial Test Indicator**



Improvement in visibility

 Using universal fonts, changing dial face color and reviewing the relationship between pointer and scale marks have drastically improved visibility.



Crystal for readability

 Glare-free flat crystal face allows easy reading of graduations.



Preventing dust and oil from penetrating to the dial face

• The O-ring seal on the bezel has the effect of providing smooth rotation and prevents dust and oil from penetrating through to the dial face.

Bonded bezel and crystal

 Bonding the bezel and crystal together leaves no gap for cutting fluid or oil to penetrate through to the dial face.

Preventing bezel detachment

A flange prevents the bezel from unintentional removal due to applying a force to the bezel during handling.



Naming of parts





A choice of dial position

Features 1

Our product lineup offers four models, each with a different orientation of of the dial on the frame to allow best visibility of the dial face in any specific situation.

- Horizontal type: the standard model the dial is on top of the frame.
- Vertical type: the model with the dial on the end of the frame.
- Horizontal (20° tilted face) type: the model with the dial on top of the frame but tilted backward at 20°.
- Parallel type: the model with the dial on the side of the frame.

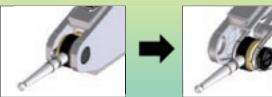


Multi-layer coatings on the crystal

• Hard, antifouling and non-glare coatings on the crystal inhibit scratches, contamination and glare on the surface.

Improved stylus bearing

 The conventional method of mounting the stylus pivot bearing screw in the frame is prone to allowing looseness to develop with prolonged use. A unique sub-plate structure to house this screw has now been incorporated in all models and eliminates this issue.

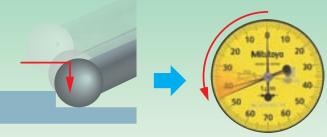


Stylus bearing screw held in frame.

Stylus bearing screw held in sub-plate.

Maintaining trackability

 The ability of the indicator to track small changes in displacement deteriorates due to minute changes in clearance between the gears with prolonged use.
 Redesigned mounting for the gears enables the new models to maintain good trackability.



Indicator trackability depends on maintaining gear-train stability



Drastically Enhanced Durability, Sensitivity and Visibility

Lever Type Dial Indicator Dial Test Indicator



Inspection

 The inspection certificate publication system linked to the QR code marked on the dial face allows attachment of an "Inspection Certificate" provided with shipping inspection data. Since the customer's purchase date will not be identified from the QR code, it cannot be used to obtain a "Calibration Certificate".

Stylus length is marked on the dial face

 As the length of the stylus fitted affects the indicator's scale factor the length that gives a scale factor of unity is marked on the dial face to assist a customer when ordering the correct replacement stylus.



Mitutovo

Attachable limit hands

 Limit hands (optional) can be attached to the bezel the same as for dial indicators, allowing easy identification of the upper and lower limits of tolerance.





Ø8/Ø9.52 stem to fit dovetails is a standard accessory

• A ø8mm (ø0.315 in) plain stem (**21CAB104**) for the Metric models or a ø9.52mm (ø3/8 in) plain stem (21CAB105) for the Inch models that attaches to any dovetail on the frame is supplied as a standard accessory. Other sizes of stem to fit the dovetails are available as optional accessories:

> ø4mm (ø0.157 in) stem: 21CAB106 ø6mm (ø0.236 in) stem: 21CAB103





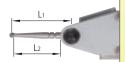
certificate attached



Extended stylus length for 0.001mm, 0.002mm, and 0.0001 in graduation models

 Longer styli have been introduced on the most sensitive indicators to make probing those features of a workpiece that are difficult to access more user-friendly.

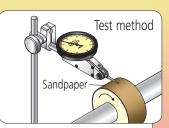
0.001mm graduation models: L_2 now 15.2mm, was 11.2mm 0.002mm graduation models: L_2 now 11.2mm, was 9.4mm 0.0001 in graduation models: L_2 now 0.61 in, was 0.45 in

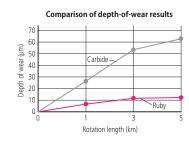


Ruby ball-tipped stylus added to lineup

• A ruby tip has resistance to wear several times greater than a carbide tip and, since it is nonconductive, it can be used with safety even on an electrical discharge machine.









Horizontal (Standard model)

Metric Provides wide variations of models conforms to the required accuracy, range, and surface of workpieces.









513-424-10E/513-424-10A/ 513-424-10T

S Standard

Double scale spacing

Carbide contact point (Anti-magnet)





Graduation: 0.01mm Range: 0.5mm

513-414-10E/513-414-10A/ 513-414-10T

Long stylus

Carbide contact point (Anti-magnet)

Double scale spacing





Graduation: 0.01mm Range: 0.5mm



Ruby contact point (non-magnet)

S Standard

Double scale spacing





Graduation: 0.01mm Range: 0.8mm

513-474-10E

Ruby contact point (non-magnet)

S Standard





Graduation: 0.01mm Range: 0.5mm

513-466-10E

Small face diameter

Double scale spacing

Compact

 Carbide contact point (Anti-magnet)





Graduation: 0.01mm Range: 0.8mm

513-464-10E

Small face diameter

Compact

 Carbide contact point (Anti-magnet)





Graduation: 0.01mm Range: 0.8mm

513-404-10E/513-404-10A/ 513-404-10T/513-404-10C

S Standard

Carbide contact point (Anti-magnet)





Graduation: 0.01mm Range: 1.0mm

513-415-10E/513-415-10A/ 513-415-10T

Long stylus

 Carbide contact point (Anti-magnet)





Horizontal (Standard model)

Inch







Range: 0.03 in

S Standard

Carbide contact

513-402-10E/513-402-10T

point (Anti-magnet)





Graduation: 0.0005 in Range: 0.03 in

513-462-10E

Compact

 Carbide contact point (Anti-magnet)





S Standard

Ruby contact point

(non-magnet)







Contact point No. 21CZB064



Graduation: 0.0001 in Range: 0.008 in

513-403-10E/513-403-10T

S Standard Anti-magnet (non-magnet)









513-412-10E/513-412-10T

Range: 0.03 in

Long stylus

 Carbide contact point (Anti-magnet)





Graduation: 0.0001 in Range: 0.008 in

513-473-10E

S Standard

Ruby contact point (non-magnet)









Contact point No. 21CZB064

Graduation: 0.0001 in Range: 0.008 in

513-463-10E

Compact

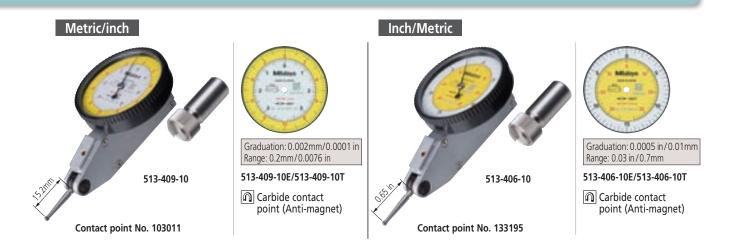
 Carbide contact point (Anti-magnet)

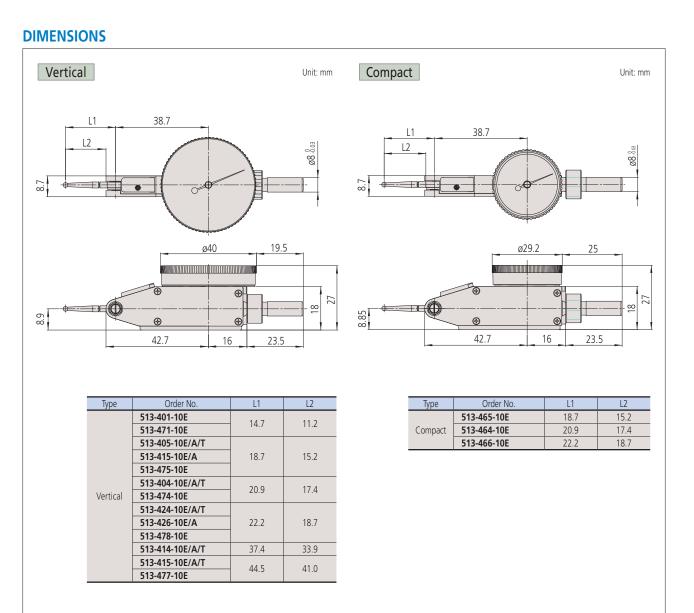




Range: 0.03 in 512-479-10E

Long stylus Ruby contact point (noń-magnet)









Horizontal (Standard model)

SPECIFICATIONS

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Wetric															_				
	Order No.						Indicatio	n accuracy					nter			_		ŧ	i
Basic set	Plus set	Full set	Graduation	Range	Dial reading	Measuring range	10 scale divisions	Hysteresis	Repetability	Mass	Measuring force	H High accuracy	🗹 With revolution counter	[1] Long stylus	Standard	🔁 Double scale spacing	🗘 Compact	Carbide contact point (Anti-magnet)	Ruby contact point (non-magnet)
513-424-10E	513-424-10A	513-424-10T				6 µm		4 μm		45g	0.3N or less				1	1		1	
513-478-10E	-	-		0.5 mm	0-25-0	Ο μιτι		4 μπ		459	0.514 01 1633				1	1			1
513-466-10E	-	-				6 µm		4 μm		41g	0.3N or less					1	1	1	
513-404-10E	513-404-10A	513-404-10T		0.8 mm	0-40-0	9 µm		4 μπ			0.314 01 1635				1			1	
513-414-10E	513-414-10A	513-414-10T	0.01 mm	0.5 mm	0-25-0	9 µm	Eum	5 µm	3 μm	45g	0.2N or less			1		1		1	
513-474-10E	-	-	0.01 111111	0.8 mm	0-40-0		5 µm	4 um	Σ μιιι		0.3N or less				1				1
513-464-10E	-	-		0.0 111111	0-40-0	9 μιιι		4 μm		41g	0.314 01 1633						1	1	
513-415-10E	513-415-10A	513-415-10T		1.0 mm	0-50-0	10 μm					0.2N or less			1				1	
513-477-10E	-	-		1.0 111111	0-30-0	το μπι		5 µm			0.211 01 1633			1					1
513-426-10E	513-426-10A	-		1.5 mm	0-25-0	16 µm					0.4N or less		1			1		1	
543-405-10E	543-405-10A	543-405-10T	0.002 mm	0.2 mm	0-100-0					45g					1			1	
513-471-10E	-	-	0.001 mm	0.14 mm	0-70-0	4 μm 7 μm		3 µm			0.3N or less	1							1
513-475-10E	-	-		0.2 mm			2 µm		1 um						1				1
513-425-10E	513-425-10A	-	0.002 mm	0.6 mm	0-100-0		Ζ μιτι	4 µm	1 μm		0.4N or less		1					1	
513-465-10E	-	-		0.2 mm		4 μm		3 µm		41g	0.3N or less						1	1	
513-401-10E	-	-	0.001 mm	0.14 mm	0-70-0	4 μIII		J µIII		45g	0.314 01 1622	1						1	

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	Order No.					Inc	dication accurac	 _y				ter					_	
Basic set	Plus set	Full set	Graduation	Range	Dial reading	One rev.	Hysteresis	Repetability	Mass	Measuring force	H High accuracy	With revolution counter	Long stylus	Standard	Double scale spacing	Compact	(Anti-magnet)	Ruby contact point (non-magnet)
513-402-10E	-	513-402-10T								0.3N or less				1			1	
513-472-10E	-	-							1Ea	0.314 01 1635				1				1
513-412-10E	-	513-412-10T	0.0005 in	0.03 in	0-15-0	±0.0005 in	0.0002 in	0.0002 in	45g	0.2N or less			1				1	
513-479-10E	-	-								0.211 01 1655			1					1
513-462-10E	-	-							41g							1	1	
513-403-10E	-	513-403-10T							1Ea	0.3N or less				1			1	
513-473-10E	-	-	0.0001 in	0.008 in	0-4-0	±0.0001 in	0.0001 in	0.00004 in	45g	0.514 01 1688				1				1
513-463-10E	-	-							41g							1	1	

Metric/Inch

ĺ		Order No.						Indicatio	n accuracy					ıter					ŧ	
	Basic set	Plus set	Full set	Graduation	Range	Dial reading	Measuring range	10 scale divisions	Hysteresis	Repetability	Mass	Measuring force	H High accuracy	▼ With revolution counter	T Long stylus	Standard	Double scale spacing	ompact	ide conta -magnet)	Ruby contact point (non-magnet)
	513-409-10E	-	513-409-10T	0.002mm /0.0001 in	0.2mm /0.0076 in	0-10-0 /0-38-0	4µm	2µm	3µm	1µm	45g	0.3N or less							1	1

Inch/Metric

	Order No.					Inc	dication accura	Су				ter					₌	
Basic set	Plus set	Full set	Graduation	Range	Dial reading	Measuring range	Hysteresis	Repetability	Mass	Measuring force	H High accuracy	With revolution counter	[1] Long stylus	Standard	Double scale spacing	ompact	(Anti-magnet)	Ruby contact point (non-magnet)
513-406-10E	-	513-406-10T	0.0005 in /0.01mm	0.03 in /0.7mm	0-15-0 /0-35-0	±0.0005 in	0.0002 in	0.0002 in	45g	0.3N or less							1	1

^{*} Stem with ø6 dovetail groove is not included in the mass.

* Be sure to perform calibration with reference gage, etc. after exchanging the contact point. The inside parts may be damaged when the contact point is exchanged due to the breakage. In the case the of the significant deterioration in the operation, repair is required.



Parallel (The scale can be read from the front, with the contact point pivoting in a plane parallel to that of the dial face)



SPECIFICATIONS

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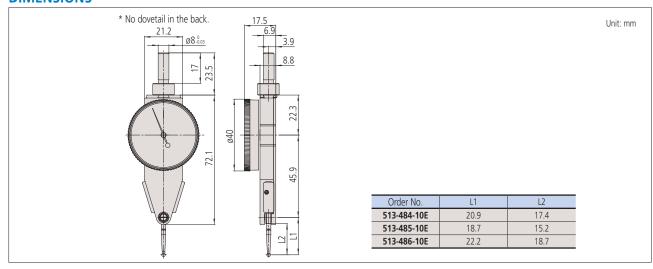
	Order No.						Indicatio	n accuracy				>-	counter			spacing		t point et)	ct point net)
Basic set	Plus set	Full set	Graduation	Range	Dial reading	Measuring range	10 scale divisions	Hysteresis	Repetability	Mass	Measuring force	H High accuracy	With revolution	T Long stylus	Standard Standard	Oouble scale	pact	e cont	Ruby contact p
513-484-10E	513-484-10A	513-484-10T	0.01mm	0.8mm	0-40-0	9µm	5µm	4µm	3µm									1	
513-485-10E	-	-	0.002mm	0.2mm	0-100-0	4µm	2µm	3µm	1µm	53g	0.3N or less							1	
513-486-10E	-	-	0.01mm	0.5mm	0-25-0	6µm	5µm	4µm	3µm							1		1	

lr	l	1	n

ĺ		Order No.					Inc	dication accura	су			5	counter			spacing		point :t)	oint t)
	Basic set	Plus set	Full set	Graduation	Range	Dial reading	Measuring range	Hysteresis	Repetability	Mass	Measuring force	H High accuracy	With revolution co	T Long stylus	Standard	Double scale	Compact	Carbide contact p (Anti-magne)	Ruby contact p (non-magnet
ĺ	-	513-482-10A	513-482-10T	0.0005 in	0.03 in	0-15-0	±0.0005 in	0.0002 in	0.0002 in	53g	0.3N or less							1	

- * Stem with ø6 dovetail groove is not included in the mass.
- * Be sure to perform calibration with reference gage, etc. after exchanging the contact point. The inside parts may be damaged when the contact point is exchanged due to the breakage. In the case the of the significant deterioration in the operation, repair is required.

DIMENSIONS





Vertical (Best suited for centering holes under the spindle of a machine tool)

Metric





Graduation: 0.01mm Range: 0.8mm

513-454-10E/513-454-10A/ 513-454-10T

 Carbide contact point (Anti-magnet)





Graduation: 0.002mm Range: 0.2mm

513-455-10E/513-455-10A/ 513-455-10T

 Carbide contact point (Anti-magnet)





Double scale spacing

Carbide contact point (Anti-magnet)







Graduation: 0.0005 in Range: 0.03 in

513-452-10E/513-452-10T

 Carbide contact point (Anti-magnet)



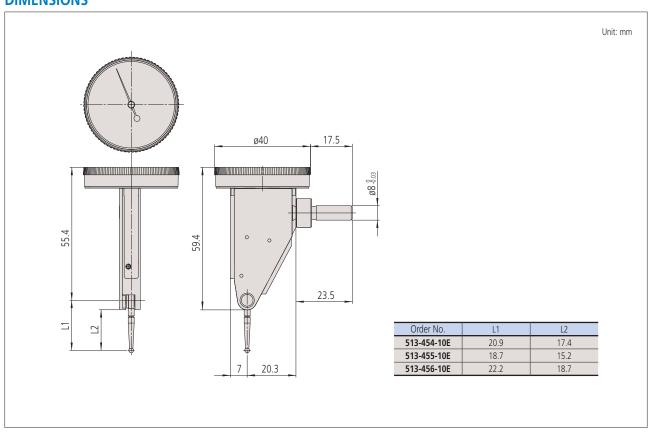


SPECIFICATIONS

Metric																		
	Order No.						Indicatio	n accuracy					ıter				ŧ	
Basic set	Plus set	Full set	Graduation	Range	Dial reading	Measuring range	10 scale divisions	Hysteresis	Repetability	Mass	Measuring force	High accuracy	With revolution counter	T Long stylus	S Standard	Double scale spacing	de conta	Ruby contact point (non-magnet)
513-454-10E	513-454-10A	513-454-10T	0.01mm	0.8mm	0-40-0	9µm	5µm	4µm	3µm								1	
513-455-10E	513-455-10A	513-455-10T	0.002mm	0.2mm	0-100-0	4µm	2µm	3µm	1µm	46g	0.3N or less						1	
513-456-10E	-	-	0.01mm	0.5mm	0-25-0	6µm	5µm	4µm	3µm							1	1	

Inch			ı															
	Order No.					Inc	lication accura	су				ıter					Ħ	
Basic set	Plus set	Full set	Graduation	Range	Dial reading	Measuring range	Hysteresis	Repetability	Mass	Measuring force	H High accuracy	With revolution counter	T Long stylus	Standard	Double scale spacing	Compact	□ Carbide contact point (Anti-magnet)	Ruby contact point (non-magnet)
513-452-10E	-	513-452-10T	0.0005 in	0.03 in	0-15-0	±0.0005 in	0.0002 in	0.0002 in	160	0.3N or less							1	
513-453-10E	-	513-453-10T	0.0001 in	0.008 in	0-4-0	±0.0001 in	0.0001 in	0.00004 in	46g	0.311 01 1635							1	

DIMENSIONS



^{*} Stem with ø6 dovetail groove is not included in the mass.

* Be sure to perform calibration with reference gage, etc. after exchanging the contact point. The inside parts may be damaged when the contact point is exchanged due to the breakage. In the case the of the significant deterioration in the operation, repair is required.



Horizontal (20° Tilted Face) (Dial face inclined 20°, compared with the vertical type, allows easy reading)

Metric





Graduation: 0.01mm Range: 1.6mm

513-444-10E/513-444-10A/ 513-444-10T

- With revolution counter
- Carbide contact point (Anti-magnet)





Graduation: 0.02mm Range: 0.4mm

513-445-10E/513-445-10A/ 513-445-10T

- With revolution counter
- Carbide contact point (Anti-magnet)







Graduation: 0.0005 in Range: 0.06 in

513-442-10A/513-442-10T

- With revolution counter
- Carbide contact point (Anti-magnet)





Graduation: 0.0005 in Range: 0.06 in

513-442-16A/513-442-16T

- With revolution counter
- Carbide contact point (Anti-magnet)





Graduation: 0.0005 in

Range: 0.06 in

- 513-446-10A/513-446-10T
- With revolution counter
- Long stylus
- Carbide contact point (Anti-magnet)





Graduation: 0.0005 in Range: 0.06 in

513-446-16A/513-446-16T

- With revolution counter
- T Long stylus
- Carbide contact point (Anti-magnet)



Contact point No. 21CZB064



Graduation: 0.0001 in Range: 0.016 in

513-443-10A/513-443-10T

- With revolution counter
- Carbide contact point (Anti-magnet)





Graduation: 0.0001 in Range: 0.016 in

513-443-16A/513-443-16T

- > With revolution counter
- Carbide contact point (Anti-magnet)

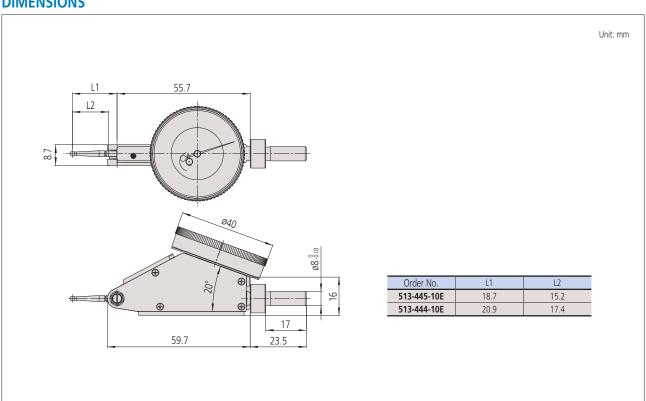


SPECIFICATIONS

Metric																			
Order No.						Indication accuracy						iter					Ħ		
Basic set	Plus set	Full set	Graduation	Range	Dial reading	Measuring range	10 scale divisions	Hysteresis	Repetability	Mass	Measuring force	High accuracy	▼ With revolution counter	T Long stylus	Standard	Double scale spacing	Compact	■ Carbide contact point (Anti-magnet)	Ruby contact point (non-magnet)
513-444-10E	513-444-10A	513-444-10T		1.6mm	0-40-0 0-100-0	16µm	5µm	5µm	3µm	10a	0.2N ox loss		1					1	
513-445-10E	513-445-10A	513-445-10T		0.4mm		6µm	2µm	4µm	1µm	48g	0.3N or less		1					1	

Inch																		
Order No.						Indication accuracy						ıter					ŧ	
Basic set	Plus set	Full set	Graduation	Range	Dial reading	Measuring range	Hysteresis	Repetability	Mass	Measuring force	High accuracy	With revolution counter	Long stylus	Standard	Double scale spacing	Compact	Carbide contact point (Anti-magnet)	Ruby contact point (non-magnet)
-	513-442-10A	513-442-10T		0.06 in	0-15-0	±0.0005 in	0.0002 in	0.0002 in	48g	0.3N or less		1					1	
-	513-442-16A	513-442-16T	0.0005 in									1					1	
-	513-446-10A	513-446-10T								0.2N or less		1	1				1	
-	513-446-16A	513-446-16T										1	1				1	
-	513-443-10A	513-443-10T	0.0001 in	0.016 in	0-4-0	±0.0002 in	0.0001 in	0.00004 in		0.3N or less		1					1	
-	513-443-16A	513-443-16T		0.010111	0-4-0							1					1	

DIMENSIONS



Refer to MEASURING INSTRUMENTS CATALOG No. E2016 for the accessories such as styli, stems with dovetail, holding bars, etc.

^{*} Stem with ø6 dovetail groove is not included in the mass.

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Whatever your challenges are, Mitutoyo supports you from start to finish.

Mitutoyo is not only a manufacturer of top quality measuring products but one that also offers qualified support for the lifetime of the equipment, backed up by comprehensive services that ensure your staff can make the very best use of the investment.

Apart from the basics of calibration and repair, Mitutoyo offers product and metrology training, as well as IT support for the sophisticated software used in modern measuring technology. We can also design, build, test and deliver bespoke measuring solutions and even, if deemed cost-effective, take your critical measurement challenges in-house on a sub-contract basis.



Find additional product literature and our product catalogue

http://www.mitutoyo.co.jp/global.html

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